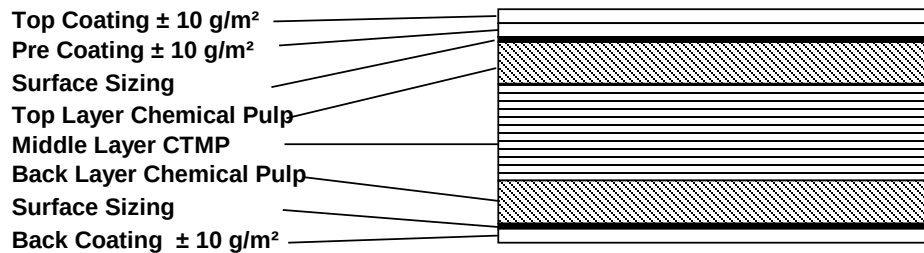




TECHNICAL DATA SHEET OF PRIME QUALITY

Fully Coated Folding Boxboard

Top Side Fully Coated, Reverse Side Light Coated



Substance gsm $\pm 4 \%$	Caliper micron $\pm 4 \%$	Bulk cm^3/g	Stiffness Taber gr.cm, 15° $\pm 10 \%$		Bending Stiffness mN, 15° $\pm 10 \%$	
			MD	CD	MD	CD
210	290	1.38	6.0	3.0	120	60
220	300	1.36	7.0	3.5	140	70
230	315	1.37	8.0	4.0	160	80
250	345	1.38	10.0	5.0	200	100
270	370	1.37	13.0	6.5	260	130
300	415	1.38	17.5	8.5	350	175
350	500	1.43	26.0	13.0	520	260
Brightness, ISO #2469, (%) : Top > 80 Gloss T 75°, (%) : Top > 45 for substance $\leq 250 \text{ gsm}$ Top > 40 for substance > 250 gsm Roughness, PPS (μm) : Top < 1.5 for substance $\leq 250 \text{ gsm}$ Top < 1.8 for substance > 250 gsm Bendtsen Smoothness, (ml/min) : Top < 40 for substance $\leq 250 \text{ gsm}$ Top < 60 for substance > 250 gsm Scott Bond, (J/m^2) : > 100 Surface Strength MD, (m/s) - IGT standard Ink Medium Viscosity : Top 1 Moisture, (%) : 5 - 8 Usage : cigarette, pharmaceutical packaging, confectionery, cosmetics and other packaging						

Note : This Technical Data Sheet for Reference Only