

TREE FREE

PRINTING AND FINISHING RECCOMENDATIONS

INKS	■ TREE FREE should be printed with fresh or semi-fresh inks, preferably new and undiluted.
BLANKETS	■ For a good graphic impression, use compressible blankets.
SCREENS	■ For the offset printing process a screen value of 150 lpi is recommended. For dry offset printing this can be slightly higher, for example 200 lpi.
DRYING TIME	■ Allow 24 hours drying time after printing. For heavier graphic elements and higher densities, sufficient powder should be applied.
FINISHING	■ Prescoring is recommended for board weights and when folding against the grain direction.
PRINTABILITY AND RUNNABILITY	■ Every method of printing, embossing, punching, die cutting, creasing, laminating and UV varnishing is possible.
NOTE	■ Due to its hygroscopic nature, paper can show curl issues if not conditioned properly. To avoid any issue, we recommend to store the paper closed in its original wrap inside the printing area for at least 24-48 hours. After this conditioning time, the wrapping can be open and the paper can be utilized.

> Please contact our technical department for further suggestions.