## REMAKE

## Printing and finishing recommendation

**Inks**: We suggest to print Remake with good quality duct fresh inks. During printing tests good results were achieved with low-viscosity inks.

Blankets: For a good graphic impression, use compressible blankets.

**Picking:** In case of slight dust due to the special composition of the paper, we suggest to wash frequently the rubber blankets.

**Screens:** For the offset printing process a screen value of 150 lpi is recommended. For dry offset printing this can be slightly higher, for example 200 lpi.

**Drying Time:** After printing, make small sheet pallets. For heavier graphic elements and higher densities, sufficient powder should be applied.

**Finishing:** Prescoring is recommended for board weights and when folding against the grain direction. For higher board weights, we suggest to enlarge the size of the creasing rule.

Digital Printing dry toner: Remake is suitable for dry toner digital printing.

Digital Printing HP Indigo: Remake is not yet suitable for HP Indigo printing.

Hot foil Stamping: Good results have been achieved. We suggest to test different foils. For large runs we suggest to use brass die.

**Printability and Runnability:** Every method of printing, embossing, punching, die cutting, creasing, laminating and UV varnishing is possible.

**Note:** Due to its hygroscopic nature, paper can show curl issues if not conditioned properly. To avoid any issue, we recommend to store the paper closed in its original wrap inside the printing area for at least 24-48 hours. After this conditioning time, the wrapping can be open and the paper can be utilized.

Please contact our technical department for further suggestions.